

Technical product descriptions

Worktops		
I	Standard	
1)	Material thickness	38 mm
2)	Substrate material	Chipboard
3)	Surface material	Laminate (CPL / HPL)
4)	Laminate thickness	0.6 - 0.8 mm
5)	Surface structure	individual for each décor
6)	Front edge type	
	N-edge	The laminate panel is coated around both rounded front edges.
	Inserted N-edge	An inserted worktop piece that is coated around both rounded front edges.
	Décor edge (D-edge)	1.5 mm thick PP plastic lippings in worktop décor. All 90° outer corners are supplied in square design. Optional: rounded design with outer radius of 20 mm, inner corners with a radius of 30 mm. The PP edging is glued with waterproof PUR adhesive.
7)	Coating of the underside	Water-repellent, resin-soaked paper, joint between the bottom and top coating sealed.
8)	Sealing	must be applied on site for cut-outs and tongue and groove connections using a moisture-repelling agent. Worktop sealing tape is included in the fittings box.
9)	Dimensions	Max. length: 5,100 mm / max. width: 1,200 mm (N-edge), 1,170 mm (D-edge)
II	Slimline	
1)	Material thickness	16 mm
2)	Substrate material	HDF
3)	Surface material	Laminate (CPL / HPL)
4)	Laminate thickness	0.6 - 0.8 mm, both faces
5)	Surface structure	individual for each décor
6)	Front edge type	
	Décor edge	Worktops are laminated with a 1.2 mm thick décor edge all around. Only square designs are possible.
7)	Coating of the underside	CPL / HPL
8)	Sealing	must be applied on site for cut-outs and tongue and groove connections using a moisture-repelling agent. Worktop sealing tape is included in the fittings box.
9)	Dimensions	Max. length: 3,400 mm / max. width: 1170 mm
III	Xtra	
1)	Material thickness	38 mm
2)	Substrate material	Chipboard 27.4 mm
3)	Functional layer	HDF 9.4 mm
4)	Surface material	Laminate (HPL) with antibacterial and antiviral microPLUS® surface
5)	Laminate thickness	1.2 mm
6)	Surface structure	individual for each décor

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7)	Edge type	
	Décor edge	1.5 mm thick PP plastic lippings in worktop décor. All 90° outer corners are supplied in square design. Optional: rounded design with outer radius of 20 mm, inner corners with a radius of 30 mm. The PP edging is glued with waterproof PUR adhesive.
8)	Coating of the underside	1 mm laminate
9)	Sealing	must be applied on site for cut-outs and tongue and groove connections using a moisture-repelling agent. An assembly set incl. sealant is supplied for flush mounted cut-outs. Worktop sealing tape is included in the fittings box.
10)	Flush mounted cut-outs	Cut-outs for flush mounting sinks and hot plates are prefabricated at the factory.
11)	Dimensions	Max. length: 4,000 mm / max. width: 1,170 mm (D-edge)

IV	Console panel	
1)	Material thickness	100 mm
2)	Substrate material	Sandwich chipboard
3)	Surface material	Laminate (CPL / HPL)
4)	Laminate thickness	0.6 - 0.8 mm, both faces
5)	Surface structure	individual for each décor
6)	Edge type	
	Décor edge	1.5 mm thick PP edging all around
7)	Coating of the underside	Laminate (CPL / HPL)
8)	Dimensions	Minimum dimensions: 200 x 200 mm Maximum: 1200 mm deep, 1800 mm wide
9)	Assembly	50 % of the console panel must rest on the support panel. Built-in hot plates and sinks are not possible.

V	Quartz	
1)	Material thickness	12 mm or 38 mm
2)	Substrate material	12 mm: Quartz composite (solid material) 38 mm: 12 mm quartz composite with wooden profile substructure (composite material)
3)	Surface	silk matt / décors according to sales manual
4)	Edge type	
	Décor edge	12mm: polished with double chamfer 38mm: mitred with chamfer
5)	Dimensions	Max. length: 3,000 mm / max. width: 1200 mm
6)	Cut-outs	Cut-outs for sinks and hot plates are prefabricated at the factory
		Cut-outs are secured with a transport bridge, which must be removed on site. Transport bridge as of width and depth: 12 mm: Width > 700 mm and depth > 300 mm 38 mm: Width > 900 mm and depth > 300 mm
7)	Assembly	Subsequent processing of quartz on site is only possible with suitable tools. Personal protective equipment is required for subsequent processing of quartz on site (minimum requirement FFP2 respiratory mask).

VI	Xtra Ceramic	
1)	Material thickness	16 mm
2)	Substrate material	6 mm of solid ceramic on a 10 mm lightweight backing layer of recycled glass, stabilising layer made of glass fibre
3)	Surface	ultra matt / décors according to sales manual

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4)	Edge type	
	Décor edge	1.2 mm design edge
5)	Dimensions	Max. length: 3100 mm / max. width: 1200 mm
6)	Cut-outs	Cut-outs for sinks and hot plates are prefabricated at the factory
7)	Assembly	Subsequent processing of Xtra Ceramic on site is only possible with suitable tools. Personal protective equipment is required for subsequent processing of Xtra Ceramic on site (minimum requirement FFP2 dust mask)

Fronts

1)	Material thickness	19 mm, 22 mm
2)	Substrate material	Chipboard, MDF
3)	Surface material	Melamine, lacquer, lacquered laminate, polymer film, laminate, real wood, aluminium framed glass, PMMA, genuine wood veneer (living room furniture)
4)	Design	range-based
5)	Fastener	at least two clipped hinges per front
6)	Cushioning	All fronts are cushioned on the inner face with 2 mm thick plastic bumpers. Fronts of drawers and pull-outs equipped with push-to-open (PTO) have no plastic buffer up to a front height of ≤429 mm. From a front height of >429 mm, two plastic buffers are installed. Side pull-out fronts with PTO have two plastic buffers in a front height range from ≥690 to ≤861 mm. All drawers, pull-outs and flaps are supplied standard with cushioned fittings. Hinged doors also come standard with additional cushioning integrated in the hinge.
7)	Glazing	Transparent float glass, etched matt glass, black glass and range-based glazing types (mostly TSG)
8)	Edge design	Thick edging made of PP or PMMA on range: Lacquer or film applied vertically and/or horizontally around the edges Genuine wood veneer furniture (living room): Veneered edges
9)	Special fronts	
	Aluminium framed door	Aluminium frame with glass infill panel Frame colour matching the glass design

Carcase material

I	Sides and construction shelves	
1)	Material thickness	16 mm / 19 mm
2)	Substrate material	Chipboard
3)	Surface material	Direct coating on melamine resin basis
4)	Surface colour	Standard: white on the inside, outside in carcass colour Optionally for surcharge: Carcase interior décor in slate grey (only available together with carcass Exterior décor 194 Slate grey!) Exception: Both sides in carcass colour for glass WU or shelf units unit bottom side: outside in carcass colour
5)	Edging	Base unit: front: PP edging in carcass décor, top, bottom, rear: paper edging TU: front: PP edging in carcass décor, top, bottom, rear: paper edging WU: front: PP edging in carcass décor, top + bottom: PP thin edging in carcass décor, rear: paper edging
II	Insertable shelves	
1)	Material thickness	
	Wood	16 mm
	Glass	5 mm / 6 mm (folding/lifting unit) / 8 mm (glass cabinets / bathroom designs)
2)	Load capacity (wood / glass)	Maximum recommended load for wood and glass shelves: 50 kg/m²
3)	Substrate material	Chipboard / glass

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4)	Surface material	Direct coating on melamine resin basis
5)	Surface colour	Standard: white shelf For glass wall units glass shelves; for shelf units in carcass colour
6)	Edging	front: PP edging, side/ rear edging paper edging and melamine edging
7)	Shelf fastening	Metal shelf supports
8)	Adjustability of the shelves	Grouped holes

III Back panel		
1)	Material thickness	Thickness: 2.8 mm
2)	Substrate material	Hard fibre board (HDF, MDF)
3)	Surface colour	front: lacquered / printed / laminated; back: lacquered

IV Connection of the sides, shelves and back panel		
1)	Base unit	Shelf and sides glued together with hardwood dowels (8x30 mm) as corner connectors
2)	Wall unit	Shelf and sides glued together with hardwood dowels (8x30 mm) as corner connectors
3)	Tall unit	Shelf and sides glued together with hardwood dowels (8x30 mm) as corner connectors
4)	Back panel	grooved 4-6 mm into carcass side, screwed to the base at the top and bottom for wall units with a width of 1,000 mm and more without a centre post, the back panel is divided by a rail guide

Plinth		
1)	Material thickness	13 mm
2)	Base and surface material	a) MDF with melamine resin based direct coating with integrated sealing profile b) Water resistant plinth: Plastic hollow chamber profile incl. base seal c) Aluminium slatted plinth
3)	Surface colour	a) Design available in all carcass colours and various other décors b) Décor: F 114 Stainless steel appearance, F 049 Mirror décor, 058 Black, 061 Brushed steel reproduction c) Décor: F 114 Stainless steel appearance, F 058 Black, F 193 Alpine white
4)	Dimensions	
	Plinth height	70, 100, 150, 200 mm
	Fixed lengths	2,200 mm, 3,350 mm / Exception for aluminium slatted plinth: 2000 mm and 4000 mm
5)	Plinth assembly	
	Floor sealing profile	Integrated sealing lip as floor connection Optional: attached U profile for flexible compensation of floor irregularities
	Plinth corner set	Hollow chamber profile

Surrounding materials

I Upright panels / top shelves /light bottom shelves		
1)	Material thickness	10, 16, 25, 50 mm
2)	Surface material	10, 16, 25, 50 mm: Direct coating on melamine resin basis 10, 16 mm: available in lacquer, lacquered laminate or PMMA Product group Living: Upright panels and light bottom shelves not available in genuine wood veneer design; top shelves are available in 10 mm genuine wood veneer design
3)	Surface colour	10, 16, 25, 50 mm: Surface colour acc. to sales manual available in carcass and worktop décor, partially also in front material as well as matt, supermatt, ultra matt, high gloss and ultra high gloss décor
4)	Special design (bathroom/living)	Lacquered laminate upright panels: 25 mm thick with rounded front edge incl. 21 mm outer radius; bevelled upright panels: 16 mm thick (all carcass colours and all front colours of the Easytouch 945 range) / top shelves: with 22.5 mm corner radius, matching front edge!

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II Niche cladding in carcass and worktop decors		
1)	Material thickness	16 mm
2)	Substrate material	Chipboard
3)	Dimensions	maximum width: 2580 mm, maximum height: 2030 mm (exception: Xtra decors, all HG decors, F 014 Stainless steel appearance, F 211 Bronze metallic colour, F 296 Yellow gold coloured, F 366 Black textured => max. height 1200 mm)
4)	Surface colour	Design in carcass, HG, worktop, Xtra worktop decors and in F 014 Stainless steel appearance, F 022 White gloss, F 116 Ivory gloss, F 207 Volcanic grey, F 211 Bronze metallic colour, F 296 Yellow gold coloured F 901 Lacquered satin grey
5)	Direction of finish	horizontal, exception: Décor F 274 Teramo marble reproduction

III Niche cladding with motifs		
1)	Material thickness	16 mm
2)	Substrate material	Chipboard
3)	Dimensions	Niche cladding with digital print motif: max. width: 2,800 mm, max. height: 1,200 mm niche cladding with motif in 3D digital print: max. width: 2,800 mm, max. height: 1,200 mm niche cladding with motif in 3D texture: max. width: 2,040 mm, max. height: 2770 mm
4)	Surface colour	Niche cladding with motif (NVM): coated on both sides, front side with digital print and lacquer finish, decors according to sales manual Niche cladding with motif in 3D texture (NVMDS): coated on both sides, front side with tactile texture, decors according to sales manual
5)	Direction of finish	NVMDS: vertical

IV Glass and mirror niche cladding		
1)	Material thickness	16 mm
2)	Dimensions	Height: 250 - 1,200 mm, width: 250 - 2500 mm
3)	Substrate material	Chipboard (substrate): 12 mm safety glass (TSG): 4 mm
4)	Surface colour	Décor according to sales manual
5)	Special considerations	Profiling, notching and holes possible acc. to sales manual

V Quartz niche cladding		
1)	Material thickness	12 mm
2)	Dimensions	Height: 301 - 563 mm, width: 250 - 3,000 mm (NVQ 54) height: 300 mm, width: 250 - 3,000 mm (NVQ) height: 700 mm, width: 600 mm, 900 mm or 1,000 mm (NVQ) height: 50 mm, width: 100 - 1,500 mm (WAQ)
3)	Substrate material	Quartz composite
4)	Surface	silk matt / decors according to sales manual
5)	Edge	Polished and chamfered on 3 sides
6)	Special considerations	Profiling, notching and holes possible acc. to sales manual. Assembly set containing silicone for sealing

VI Niche cladding made of Xtra Ceramic		
1)	Material thickness	16 mm
2)	Dimensions	Height: 301 - 559 mm, width: 250 - 3,100 mm (NVC 56) height 300 mm, width: 250 - 3,100 mm (NVC) height: 700 mm, width: 600 mm, 900 mm or 1,000 mm (NVC) height: 75 mm, width: 100 - 1,500 mm (WAC)
3)	Substrate material	6 mm ceramic layer, 10 mm foam glass support panel, glass fibre stabilising layer
4)	Surface	ultra matt / decors according to sales manual
5)	Edge	1.2 mm design edge
6)	Special considerations	Profiling, notching and holes possible acc. to sales manual. Assembly set containing silicone for sealing

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VII Accessories		
1)	Plug-in wall shelf	
	Material	Chipboard, direct coating on melamine resin basis, PP edging all around
	Material thickness	a) 16 mm / also available with bevelled front edge
		b) 25 mm
	Dimensions	a) Depth: 150 mm
		b) Depth: 255 mm
	Load-bearing capacity	a) 6 kg per pair of supports
		b) 12 kg per pair of supports
2)	Wall shelves with shelf holders	
	Material	Chipboard, direct coating on melamine resin basis, PP edging all around TSG glass Bevelled wall shelf with bevelled front edge
	Material thickness	16 mm, 25 mm, 50 mm Glass = 8 mm Bevelled wall shelf = 16 mm
	Load-bearing capacity	16 kg per pair of supports
3)	Sliding doors system	
	Material	
	Sliding doors	Aluminium frame in stainless steel appearance or black Infill panel on both sides with melamine, lacquered laminate coating or mirror film
	Runner	1-, 2-, 3-track top and bottom runners in stainless steel appearance or black
	Dimensions	
	Sliding doors	Height: 700 - 2,600 mm, width: 500 - 1200 mm Sliding doors without inlays: F 402 El Havana reproduction, F 405 El Sierra reproduction, F 889 Slate grey concrete and F 892 Grey concrete only available up to a max. height of 2,000 mm
	Runner	Height: Bottom runner 6 mm, top runner 40 mm, width: max. 5,000 mm Installation depth: 1-track 40mm, 2-track 79 mm, 3-track 117 mm

Fittings

I Hinges		
1)	Type / Model	Sensys hinge with integrated cushioning
2)	Material	Metal
3)	Fastening of the mounting plate	bolted twice with expansion sleeve
4)	Fastening of the clipped hinge	Clipped connection, assembly and disassembly on the mounting plate without tools
5)	Opening angle	
	Standard	110°
	Hinged door for internal drawer	165°
	Corner units	165°
	Diagonal types	95°
	Limiters	Optional opening angle limiter of 85° for corner solutions or for wall mounting
6)	Adjustability	Depth adjustment: - 2 / + 3 mm
		Height adjustment: ± 2 mm
		Side adjustment: ± 2 mm
7)	Number per door	min. 2 hinges per door

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II Drawers / front pull-outs		
1)	Material	Steel frame, steel rear panel or wooden rear panel for all vanity units and variable waste separation systems, 16 mm chipboard shelf
2)	Construction	Metal
3)	Connection front / frame	Tool-free installation of front panels; unlocking of front panels using screwdriver.
		adapter dowelled into the front panel
		Adjustability: Side adjustment ± 1 mm; height adjustment ± 2 mm
		Front panel angle adjustment using adjustment option in the back panel: -1 mm / + 3 mm
4)	Pull-out cushioning	Integrated hydraulic cushioning
5)	optional: Push-to-open opening mechanism optional: Opening support mechanism Libero 3.0	Push-to-open opening mechanism for handleless designs: Mechanical opening support mechanism for drawers, pull-outs, larder units Junior and side pull-outs. Handleless opening, cushioned closing. Opening support mechanism "Libero 3.0": Operation by foot using laser sensor and / or voice control for waste separation systems: Separato-K, Flex 33, Syncro and Euro Cargo
III Drawers / front pull-outs: Bearings		
1)	Type	Roller bearings with load dispersion roller
2)	Model	Full pull-out (drawer / pull-out / low frame)
3)	Material	Steel
4)	System load	Drawers: of all widths and depths up to 30 kg. Pull-outs: Width: ≤ 60 cm > 60 to ≤ 90 cm >90 to ≤ 100 cm > 100 cm Depth: 30 cm 30 kg 30 kg 30 kg 30 kg 40 cm 30 kg 40 kg 40 kg 40 kg 50 cm 30 kg 45 kg 55 kg 55 kg
5)	Protection against pulling out	Catch mechanism on rail
IV Additional functional fittings		
1)	Larder unit	Full pull-out with cushioned opening and closing, 80 kg additional load
2)	Carousel	360° rotation, height-adjustable, 25 kg additional load per shelf
3)	Flap door fittings	Flap door lift fittings with 112°/120° opening angle
		Flap door wall units with height of 360 mm, 100° opening angle
		Swivel flap doors with 75° opening angle
	Servo drive	Electric motor Servo Drive for wall units with swivel flap doors or folding/lifting doors
4)	DSA side pull-outs	Full pull-out with cushioning, load per shelf 10 kg
5)	Corner unit rotary shelves	Semi-circular rotary shelves, optional on left and right; 15 kg additional load per shelf
6)	eTouch opening mechanism	Electrical opening support mechanism for handleless designs of larder units HA* and Cargo tall units HC* using front sensor
7)	Easys opening mechanism	Electromechanical opening system for opening integrated fridges/freezers using a drive unit installed in the construction shelf. Only available for appliance housing units marked accordingly.
8)	Lemans pull-out	Half corner unit with swivel pull-out, additional load 25 kg per tablar shelf

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Unit assembly		
I	Wall units	
1)	Material suspension brackets	Metal
2)	Number of suspension brackets per unit	min. 2 pieces centre suspension concealed for folding-lifting wall units and shelf units upwards of 1,000 mm width
3)	Type of adjustability	Height adjustment - 7 / +10 mm Depth adjustment - 1 / +11 mm Side adjustment +/- 2.5 mm
4)	Method for fastening in the carcass	4 metal pins in carcass side with two special screws fastened in a hidden position behind the back panel. Cover caps are included in the scope of delivery
5)	Fastening on the building wall	Metal mounting rails
		Integrated tool-free guard against accidental unhooking
		Freely suspended wall units and all flap door wall units must be secured against slipping or unhooking by means of brackets
6)	Load capacity	The maximum load for wall units is 75 kg, with the individual shelves carrying a maximum load of 16 kg
7)	Lighting	Lit shelf as wall unit bottom shelf with integrated lighting (MP-LA)
		Various lighting fixtures integrated in the bottom shelf
		Wall unit bottom shelf with attached profile strip in stainless steel appearance for opening original fronts without a handle, with integrated LED light strip (MP-WOGL)
II	BU island solution	
1)	Tilt protection	Island tilt protection using additional metal foot
III	Base units for bathroom and living room designs	
1)	Material suspension brackets	Heavy-duty suspension brackets
2)	Number of suspension brackets per unit	2 heavy-duty suspension brackets
3)	Type of adjustability	Adjustment option behind back panel (not visible): Back panel offset 23.5 mm: Depth adjustment - 2 mm / + 11 mm Back panel offset 38.5 mm: Depth adjustment - 6 mm / + 7 mm Height adjustment +/- 10 mm
4)	Method for fastening in the carcass	4 press-in dowels in the carcass side
5)	Fastening in the building wall	Mounting plate with integrated metal safety brackets. The heavy-duty suspension bracket ensures secure mounting in honeycomb brick, sand-lime brick and concrete.
6)	Load capacity	The maximum load for bathroom base units is 75 kg, with the individual shelves carrying a maximum load of 16 kg
7)	Plinth designs	For designs standing on the floor with 20 mm plinth foot
		Height adjustment - 2 / + 8 mm (incl. 5 mm high adapter)
8)	Special types	Mirrored cabinets

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Carcase dimensions		
I	Kitchen furniture	
1)	Base units	
	Mini	Carcase height: 576 mm; carcase depth: 560 mm or optionally 460 mm side depth: carcase depth + front thickness
	Standard	Carcase height: 720 mm; carcase depth: 560 mm or optionally 460 mm side depth: carcase depth + front thickness
	XL	Carcase height: 792 mm; carcase depth: 560 mm or optionally 460 mm side depth: carcase depth + front thickness
	Maxi	Carcase height: 864 mm; carcase depth: 560 mm or optionally 460 mm side depth: carcase depth + front thickness
	Common special heights	Carcase heights: 288 mm; 360 mm; 432 mm
2)	Wall units	
	Wall unit height - 36	Carcase height: 360 mm; carcase depth: 350mm side depth: carcase depth + front thickness
	Wall unit height - 58	Carcase height: 576mm; carcase depth: 350mm side depth: carcase depth + front thickness
	Wall unit height 1	Carcase height: 720 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Wall unit height 2	Carcase height: 792 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Wall unit height 3	Carcase height: 864 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Wall unit height - 130	Carcase height: 1,296 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
3)	Sideboards	
	Sideboard height - 36	Carcase height: 360 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Sideboard height - 58	Carcase height: 576mm; carcase depth: 350mm side depth: carcase depth + front thickness
	Sideboard height 1	Carcase height: 720 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Sideboard height 2	Carcase height: 792 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Sideboard height 3	Carcase height: 864 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Sideboard height - 130	Carcase height: 1,296 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
4)	Dresser units	
	Standard	Carcase height: 754 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Dresser unit height 1	Carcase height: 1258 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Dresser unit height 2	Carcase height: 1330 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
	Dresser unit height 3	Carcase height: 1,402 mm; carcase depth: 350 mm side depth: carcase depth + front thickness

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5)	Highboards	
	Standard	Carcase height: 1,512 mm; carcase depth: 560 mm / 460 mm side depth: carcase depth + front thickness
	XL	Carcase height: 1,584 mm; carcase depth: 560 mm / 460 mm side depth: carcase depth + front thickness
6)	Tall units	
	Tall unit height 1	Carcase height: 2,016 mm; carcase depth: 560 mm side depth: carcase depth + front thickness
	Tall unit height 1 XL	Carcase height: 2,088 mm; carcase depth: 560 mm side depth: carcase depth + front thickness
	Tall unit height 2	Carcase height: 2,088 mm; carcase depth: 560 mm side depth: carcase depth + front thickness
	Tall unit height 2 XL	Carcase height: 2,160 mm; carcase depth: 560 mm side depth: carcase depth + front thickness
	Tall unit height 3	Carcase height: 2,160 mm; carcase depth: 560 mm side depth: carcase depth + front thickness
	Tall unit height 3 XL	Carcase height: 2,232 mm; carcase depth: 560 mm side depth: carcase depth + front thickness

II	Bathroom and living room furniture	
1)	Base units	Carcase heights: 216 / 288 / 360 / 432 / 554 / 576 / 630 mm; carcase depth: 461 mm side depth: carcase depth + front thickness
2)	Sideboard & Midi units	Carcase heights: 720 / 864 / 1,152 / 1,247 / 1,296 / 1,584 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
3)	Bathroom - Mirrored cabinets	Carcase height: 720 mm / carcase depth: 202 mm Carcase height: 1296 mm / carcase depth: 350 mm side depth: carcase depth + front thickness
4)	Glass cabinets for living room designs	Carcase heights: 1296 / 2016 mm; carcase depth: 350 mm side depth: carcase depth + front thickness
5)	Highboards and tall units for living room designs	Carcase heights: 1296 / 2016 mm; carcase depth: 350 mm side depth: carcase depth + front thickness

Small terminology guide		
1)	Laminate / HPL (High Pressure Laminate) or CPL (Continuous Pressure Laminate)	Surface coating consisting of several décor, core and protective layers, thickness of 0.3 to 1 mm intended to create high-quality kitchen surfaces with high load bearing capacities suitable for their intended application
2)	Direct coating	Melamine-soaked décor paper used to create a high-quality décor surface
3)	Chipboard	Wooden material board made of chips and added glue
4)	Real wood	Solid wood or veneered wood composite
5)	MDF (Medium density fibre board)	Fibre board of medium density, made of wooden fibres and added glue
6)	PMMA (Polymethyl methacrylate)	Synonym for acrylic
7)	HDF (High density fibre board)	Fibre board of high density, made of wooden fibres and added glue
8)	System load	System load calculated from the empty weight of the system (incl. front) plus additional load
9)	Full pull-out	The drawer / front pull-out can be pulled out of the unit up to the full, usable depth and even the rear section is accessible from the top
10)	DIN / EN	German standardisation institute (DIN) / European standard (EN)
		defines the requirements and properties of materials and finished products
11)	PP	Polypropylene
12)	Clipped hinge	Hinge is clipped onto the mounting plate without tools
13)	Lacquered laminate	Lacquered PET foil
14)	microPLUS®	Surface with antibacterial and antiviral effect made by Pfleiderer for all 38 mm Xtra worktops
15)	TSG	Tempered safety glass: Toughened glass, no subsequent processing possible
16)	bevelled	slanted profile